



Dart Aerospace Ltd.
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Tel (613) 632-5200

D3641-3

Job Sheet 180854



Part No: D3641-3

Job Qty: 12 ea

Part Name: Cover



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/17/18

Job Tracking No:

Due Date: 8/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP Rev:A New Issue 07-07-20 JLM Verified By:EC IPP Rev:B ECN 1050 rev.b as per dwg 08-01-10 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	8/10/18	8/10/18	0.00	0.00	Start Up Waterjet		SL 18/07/21
100	Waterjet	12 pcs	8/10/18	8/10/18	0.00	1.16	Waterjet1		SL 18/07/21
110	QC	12 pcs	8/10/18	8/10/18	0.00	0.00	QC2 Waterjet-2		SL 18/07/21
120	QC	12 pcs	8/10/18	8/10/18	0.00	0.00	QC8-3		38
130	Brake NC	12 pcs	8/10/18	8/10/18	0.09	0.58	Brake NC 1		SL 18/07/21
140	QC	12 pcs	8/10/18	8/10/18	0.00	0.00	QC5		AUG 17 2018 38
150	HandFinish	12 pcs	8/10/18	8/10/18	0.00	1.08	HandFinish1		D.R 18/08/20 38
160	QC	12 pcs	8/10/18	8/10/18	0.00	0.00	QC7-2		AUG 20 2018 38
170	Packaging	12 pcs	8/10/18	8/10/18	0.00	0.00	Packaging3-1		AUG 23 2018 9-89
180	QC21-SA	12 Ea	8/10/18	8/10/18	0.00	0.00	QC21		DAS 21 AUG 24 2018 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.032	5052-H32 .032 Sheet	9.4212 sf (.7851 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H32S.032	9	77	0

Part Specifications

Specifications could not be found.

Plex 7/17/18 12:50 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS			
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐		

Date : _____ Step #: _____ QTY Effective : _____

Description Work Order Deviation

DART AEROSPACE
 Part: D3641 - 3
 Job No: 180854
 Serial No/Batch: S094831
 Revision: _____
 Inspector: _____
 Exp. Date: _____
 Instructions: _____
 Date: 07/22/18

Container No: S094831
 MRP (2018) Approval
 Inspector
 Director
 Manager

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Root Cause			Fault Category		
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Inspection Incomplete/unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Design ☐	Operator ☐	Bending ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	Countersink ☐	Off-set ☐	Drawing ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wa. ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐			
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐			
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐			
Substation ☐	Process Improvement ☐	Marks/Chatter ☐			
Past Expiry Date ☐	Manufacturing Process ☐				
Misidentified ☐	Past Due ☐	OTHER : _____			

